

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 311.0440ZN | L.19/00375/108 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 4X40 | | ZINCATO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|-------------------|----------------|-------|---------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 7,64 | 8,00 | 7,72-7,87 | 10 | 0 |
| HEAD THICKNESS | 2,95 | 3,25 | 3,04-3,10 | 10 | 0 |
| RECESS DIAMETER | 4,60 | | 447-4,53 | 10 | 0 |
| RECESS DEPTH #2 | 2,04 | 2,54 | 2,15-2,20 | 10 | 0 |
| GO RING GAUGE | M4-0,7 6H | | OK | 10 | 0 |
| NO GO RING GAUGE | M4-0,7 6H | | OK | 10 | 0 |
| MAJOR DIAMETER | 3,84 | 3,98 | 3,86-3,91 | 10 | 0 |
| PITCH | 0,70 | | 0,69-0,70 | 10 | 0 |
| THREAD ANGLE | 60° | | 57°30'-58°40' | 10 | 0 |
| THREAD LENGHT | FULL THREAD | | OK | 10 | 0 |
| TOTAL LENGHT | 39,50 | 40,50 | 39,76-39,98 | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° VA502 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 22 | 79 | 15 | 8 | 3 | 5 | 2 | 4 | N/A | 29 | 1 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

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|------|
| DIA |
| (mm) |
| 5,50 |